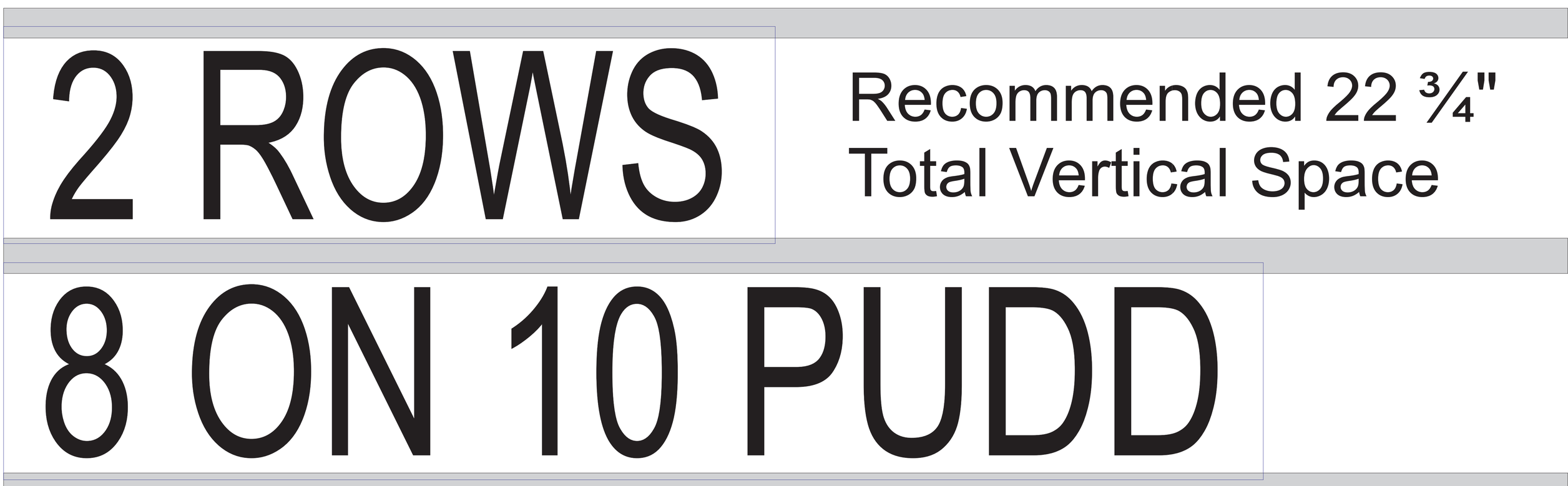
use 1/16" bigger plastic bg to figure spacing correctly

Ex: for 8 on 9" copy, use a 9 1/16" plastic template to space the track. The boxes inside the tracks are the points to which the letters will rest AFTER inserted.